



# SERVICE BULLETIN

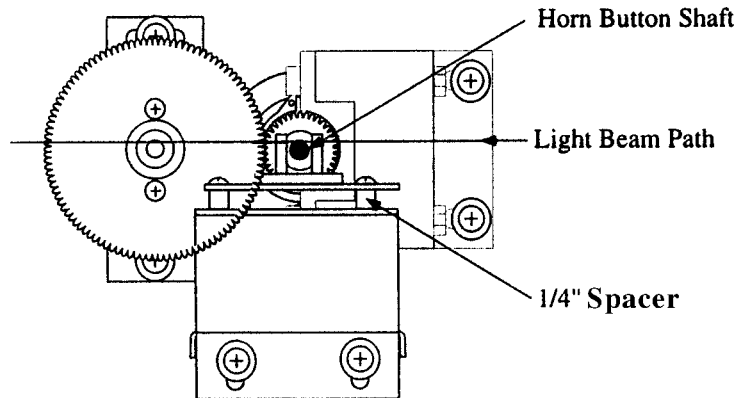
SEGA Service Department  
45133 Industrial Drive  
Fremont, Ca. 94538

<http://www.seuservice.com>  
Phone: 415.701.6580  
Fax: 415.701.6594

## SPECIAL NOTICE FOR ALL 18 WHEELER STDs

**PROBLEM:** The Horn Button Shaft is barely breaking the Photo Interrupter. The Opto Bracket can only be adjusted up, raising the Opto light away from the horn button shaft.

**SOLUTION:** Replace the #4 1/4" Opto Board spacers with 1/8" units. This will lower the light beam so the Horn Button Shaft interrupts the light beam properly.



\* If you need 1/8" Spacers to perform this modification, please contact your Authorized Sega Distributor.



IMPORTANT!

Not following the directions provided herein may cause your game to malfunction. All electrical work should be performed by the site's Serviceman or Technician.

*If you have any questions please contact the SEGA Service Department at the numbers given above.*