## SEGA ENTERPRISES USA INC. Service Bulletin

## "This Bulletin applies to the Gunblade Deluxe Ser #s 47000 - 47263 Only "

Problem : Gun site does not move in accordance with the gun body's movements.

**Cause** : Incorrect back-lash adjustment between the Fan Gear & Pinion Gear for the Left / Right motion of the gun. Caused stripping of the gears' teeth.

Correction : Following the instructions below, adjust the back-lash of the gears on the gun

1. Remove Side Covers L & R ( 8ea screws secure these ).

2. Remove the Mech Side Cover L & R (11ea screws secure these).

3. Remove the Hide Plate ( 2ea screws secure this ).

4. Loosen ( Do not Remove ) the 2ea Phillips Screws that secure the VR Bracket to allow it to be moved.

Move the bracket to adjust the backlash in a manner that allows the gears to properly mate, but not tight enough to cause binding. See figure

5. To reassemble, reverse the above steps.

