★ Part used only in US-built cabinets
♣ Part used only in Ireland-built cabinets

178030-008
Button Assy
75-9910N0
Stamped Nut
160013-001
Leaf Switch with Button Holder

043875-01 ★, or
043875-51 ♣
Control Panel

Rotary Control Assy
See Figure 6-3

A043894-01 ★, or
A043894-51 ♣
Harness Assy

043903-01 ★, or
043903-51 ♣
Control Panel Decal

75-941S
Hex Nut

75-5112B
Carriage Bolt

Figure 6-2 Control Panel Assembly
A043900-01   B (US)
and A043900-51   B (Ireland)

Control Panel Assembly
Parts List

Part No.	Description
A043820-01	Rotary Control Assembly
A043894-01 ★	Control Harness Assembly (A043894-51 ♣)
75-5112B	#10-24 × ½-Inch Black Carriage Bolt
75-941S	Polymer Self-Locking Hex Nut
75-9910N0	#11$\frac{5}{8}$-Inch Stamped Nut
043875-01 ★	Control Panel (043875-51 ♣)
043903-01 ★	Control Panel Decal (043903-51 ♣)
160013-001	Leaf Switch with Button Holder
178030-008	Blue Button Assembly

★ *Part used only in US-built cabinets*
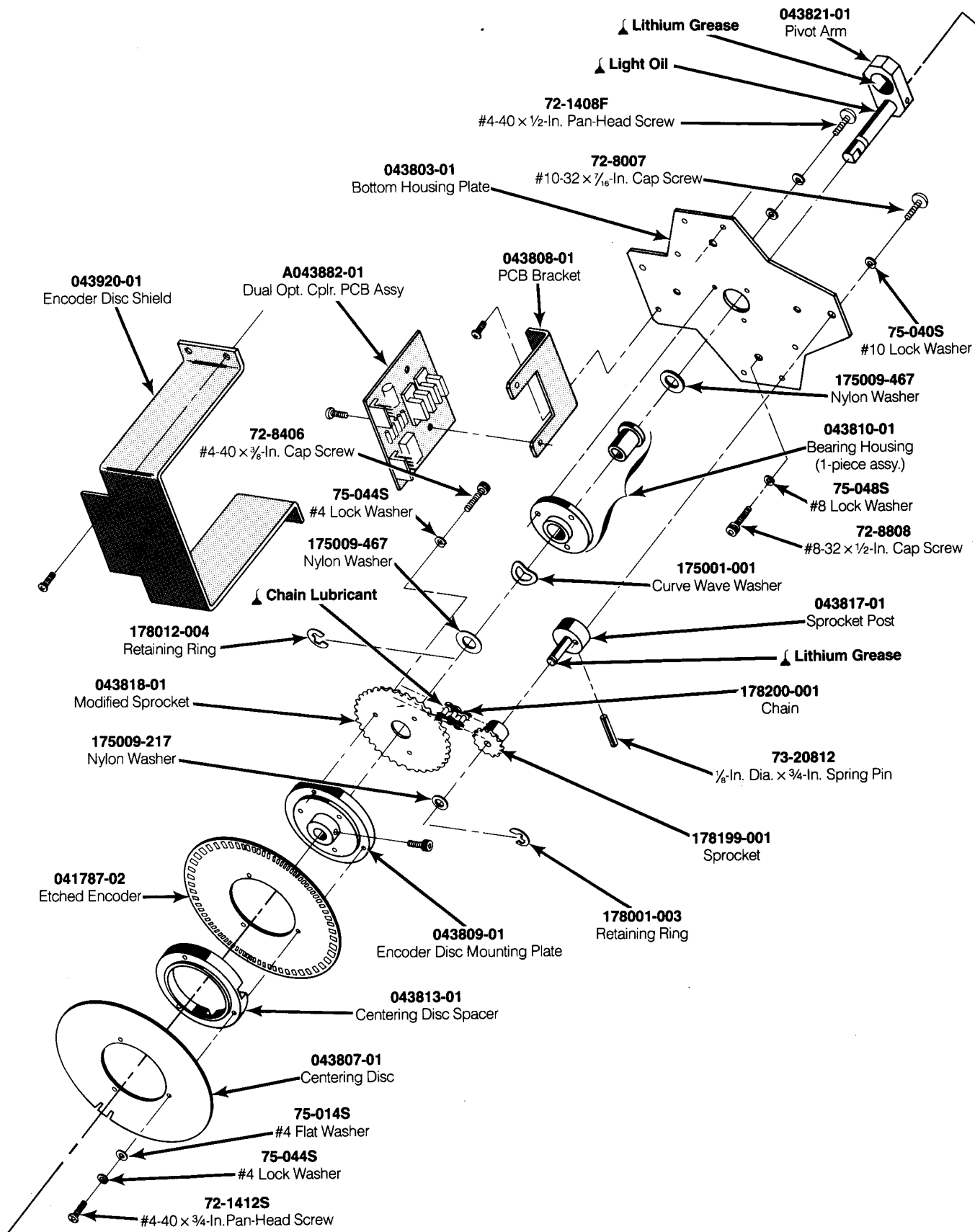♣ *Part used only in Ireland-built cabinets*

043821-01
Pivot Arm

Lithium Grease

Light Oil

72-1408F
#4-40 × ½-In. Pan-Head Screw

72-8007
#10-32 × 7/16-In. Cap Screw

043803-01
Bottom Housing Plate

A043882-01
Dual Opt. Cplr. PCB Assy

043808-01
PCB Bracket

043920-01
Encoder Disc Shield

72-8406
#4-40 × 3/8-In. Cap Screw

75-040S
#10 Lock Washer

175009-467
Nylon Washer

043810-01
Bearing Housing
(1-piece assy.)

75-044S
#4 Lock Washer

75-048S
#8 Lock Washer

72-8808
#8-32 × ½-In. Cap Screw

175009-467
Nylon Washer

175001-001
Curve Wave Washer

Chain Lubricant

043817-01
Sprocket Post

Lithium Grease

178012-004
Retaining Ring

043818-01
Modified Sprocket

178200-001
Chain

175009-217
Nylon Washer

73-20812
1/8-In. Dia. × 3/4-In. Spring Pin

178199-001
Sprocket

041787-02
Etched Encoder

043809-01
Encoder Disc Mounting Plate

178001-003
Retaining Ring

043813-01
Centering Disc Spacer

043807-01
Centering Disc

75-014S
#4 Flat Washer

75-044S
#4 Lock Washer

72-1412S
#4-40 × 3/4-In. Pan-Head Screw

Figure 6-3 Rotary Control Assembly
A043820-01   C

043806-01
Handle

043804-01
Disc

Lithium Grease

043811-01
Roller

73-3006
Retaining Ring

039722-01
Upper Housing

Lithium Grease

039716-01
Pivot Ball

043814-01
Bushing

043812-01
Lower Ball

73-200814
1/8-In. Dia. × 7/8-In. Spring Pin

178001-001
Retaining Ring

039721-01
Lower Housing

Lithium Grease

043822-01
Bottom Housing

75-028S
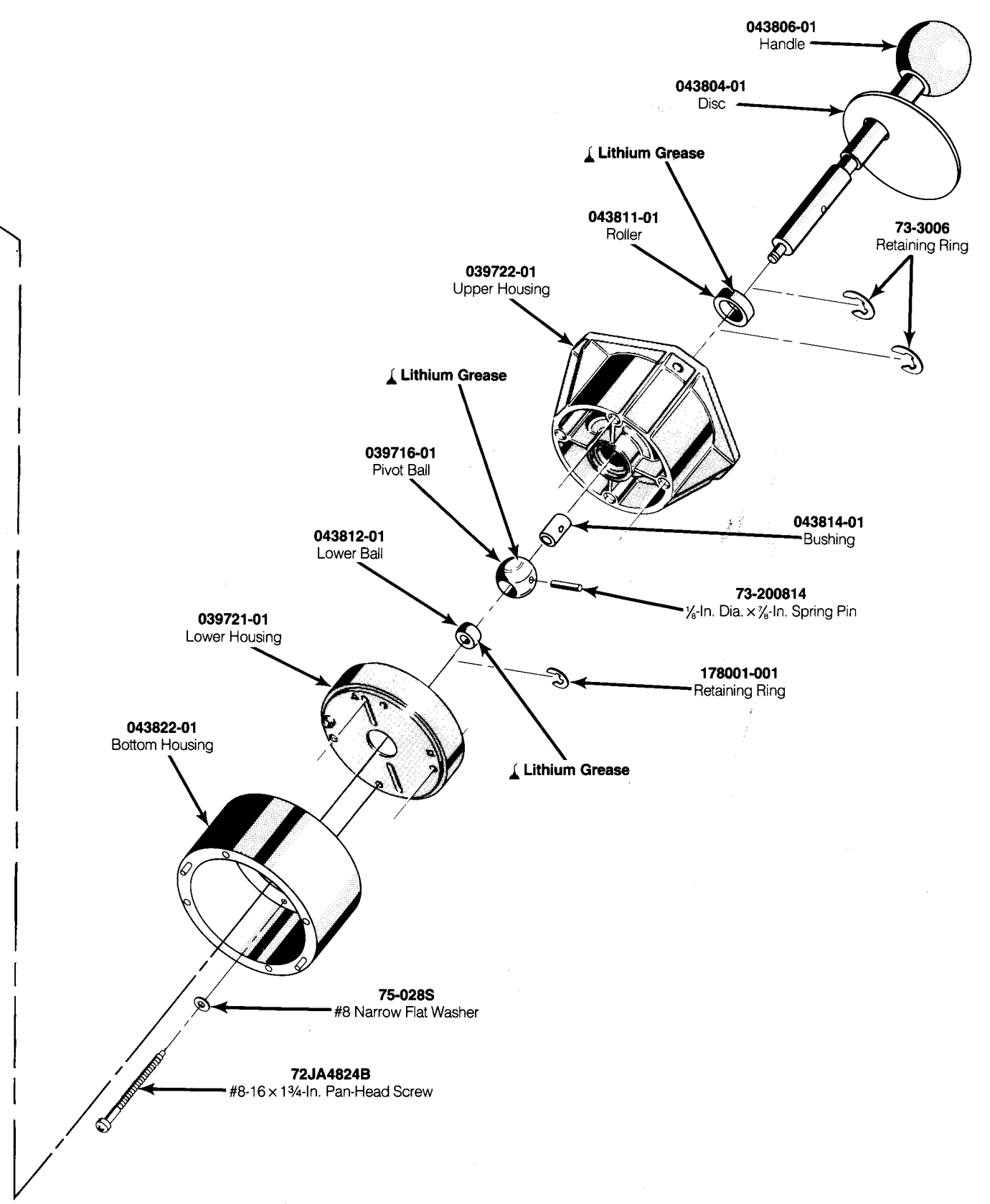#8 Narrow Flat Washer

72JA4824B
#8-16 × 1¾-In. Pan-Head Screw

Figure 6-3 Rotary Control Assembly, Continued
A043820-01   C